

APPROVAL SHEET

ITEM : FILM CAPACITOR

TYPE : CMPR (X2 C-R Capacitor)

SPEC : AC250V/AC300V ALL SERIES



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631 - 595 - 1818

www.surgecomponents.com

NO	SPECIFICATION	REFERENCE	PAGE	REMARK
1	REVISION SHEET		1	
2	APPROVAL SHEET	QA(11)-1003	3	
3	PRODUCTION FLOW CHART		1	
4	DIMENSION		2	
5	CONSTRUCTION		1	
6	AUTO INSERT TAPING SPEC		0	
7	MARKING SPEC		1	
8	PACKING SPEC		1	
9	TEST M/C LIST		1	

P/N :	PART NAME : CMPR AC250V/AC300V SERIES

REVISION No	REV. REASON	REV. POINT	APPROVE DATE	EXAMINE	REMARK

(DEPT)	Q .A	(ENACTMENT)	16. 08. 25.	REVISION 1
CMPR TYPE APPROVAL SHEET				REVISION 2
				REVISION 3

1. SCOPE

This standard specification applies to metallized polypropylene film + Resistor capacitors for AC power source stipulated under the following European and American standards. (CMPR TYPE)

2. INSPECTION ITEM

- 2.1 rated voltage : AC250V/AC300V (cUL(UL+CSA),ENEC(UL),KC,CQC)
- 2.2 Self Heating Temperature : The maximum allowable rise is 7℃
- 2.3 Operating temperature : -40℃ ~ +85℃
- 2.4 Testing condition(JIS C 5102 3.2)

Unless otherwise specified, test and measurements shall be conducted at the standard condition 「ordinary temperature(15 to 35℃), ordinary humidity(relative humidity 45 to 75%)」. In case however doubt is entertained in judgment obtained from results, tests and measurements shall be conducted at the standard condition 「temperature(20±2℃), relative humidity(65±5%)」

2.5 Construction and appearance

- 2.5.1 Appearance : See 「STYLE」
- 2.5.2 Dielectric : METALLIZED POLYPROPYLENE FILM
- 2.5.3 Resistor : Carbon Resistor
- 2.5.4 Coating : CASE
- 2.5.5 Lead wire : LEAD-WIRE(Tin plated)
- 2.5.6 Structure : C-R Capacitor



3. PERFORMANCE

The performance shall be as given in the table 1.

4. MARKING

Marking shall be clear and legible to capacity, Capacity tolerance, rated voltage, Model Name, Manufacturing date code, Safety Mark, Applicable class, Structure range.




5. REMARKS

If there exist any other opinion it will be decided under the consultation of each concerning party.

6. SAFETY CERTIFICATE

SAFTY	VOLTAGE	CAPACITANCE VALUE	FILE NO
UL60384-14 / CAN/CSA-E60384-14 Fixed Capacitor - X2	AC250V/AC300V	0.01 μ F-0.22 μ F	E327138
ENEC/CB (IEC60384-14) - X2	AC250V/AC300V	0.01 μ F-0.22 μ F	ENEC-00852
KC(KTL)	AC250V/AC300V	0.01 μ F-0.10 μ F	(AC250V)SU03030-14001 (AC300V)SU03030-14002
CQC	AC250V/AC300V	0.01 μ F-0.22 μ F	(AC250V)CQC14001114947 (AC300V)CQC14001114948

APPROVAL SHEET(CMPR TYPE)		DRAWN	CHEC -KED	APPR -OVED	2 3
3. Performance. (Table 1)					
No	Item	Test method	Performance		
3-1	Operating temp.		-40°C ~ +85°C		
3-2	dielectric strength	T-T:(Terminal-Terminal) Apply DC1290V for a minute T-C:(Terminal-Cade) Apply AC2100V for a minute.	No abnormality.		
3-3	Tolerance on Capacitance.	Checking spot is temperature 20±2°C and frequency 1kHz±200Hz	K: ±10% / M: ±20% Within Spec		
3-4	Insulation resistance (T-T)	Capacitors are subjected D.C potential of 100V for a period of one min.	30,000MΩ ↑		
3-5	Dielectric loss tangent	Checking spot is temperature 20±2°C and frequency 1kHz±200Hz	1kHz : 10.0% ↓		
3-6	Heat resistance	Test temperature shall be 85±2°C	1) C: Within ±5% of the value before test 2) R: Within -5% ~ +1% of the value before test 3) IR: 3,000MΩ ↑		
3-7	Cold resistance	Test temperature shall be -40±3°C	1) C: Within ±10% of the value before test 2) R: Within ±10% of the value before test		
3-8	Moisture resistance loading	Capacitors shall be subjected the temperature at 40±2°C and relative humidity at 90 to 95% for a period of 500 ^{±24} ₀ hours. A rated A.C Voltage shall be applied to the capacitors under test, It will be measured after removed from the humidity chamber and exposed under room condition for about 2-3hours.	1) C: Within ±10% of the value before test 2) R: Within ±8% of the value before test 3) tan δ : (1kHz)less than 11% 4) IR: 10,000MΩ ↑		

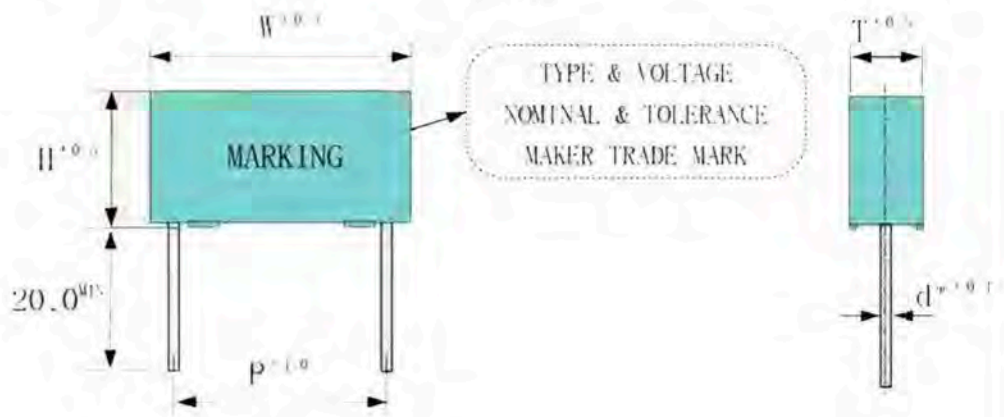
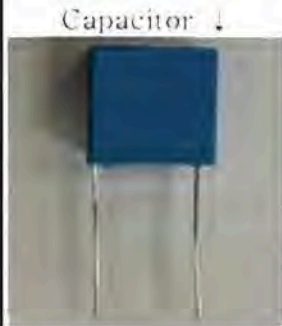
APPROVAL SHEET (CMR TYPE)	DRAWN		CHEC -KED		APPR -OVED		3 3
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No	Item	Test method	Performance																		
3-9	High temperature loading	Voltage of (Rated voltage times 1.25) Vrms at 50Hz shall be applied for 1000 ^{±5} hours in a constant temperature tank of 85±2°C (Moreover, AC1000Vrms pulse shall be applied for 0.1 second once an hour) and than after cooling to room temperature and measured, the following requirements shall be satisfied.	1) C: Within ±10% of the value before test 2) R: Within ±10% of the value before test 3) tan δ: (1kHz) less than 11% 4) IR: 15,000MΩ ↑																		
3-10	Robustness of terminations	1) Pull test <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <thead> <tr> <th style="width: 35%;">lead diameter(mm)</th> <th style="width: 20%;">load(N)</th> <th style="width: 45%;">time(sec)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0.5 < d ≤ 0.8</td> <td style="text-align: center;">10</td> <td style="text-align: center;">10±1</td> </tr> <tr> <td style="text-align: center;">0.8 < d ≤ 1.25</td> <td style="text-align: center;">20</td> <td style="text-align: center;">10±1</td> </tr> </tbody> </table> 2) Bend test (2 cycle) <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 5px;"> <thead> <tr> <th style="width: 35%;">lead diameter(mm)</th> <th style="width: 20%;">load(N)</th> <th style="width: 45%;">(kg)</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">0.5 < d ≤ 0.8</td> <td style="text-align: center;">5</td> <td style="text-align: center;">0.51</td> </tr> <tr> <td style="text-align: center;">0.8 < d ≤ 1.25</td> <td style="text-align: center;">10</td> <td style="text-align: center;">1.00</td> </tr> </tbody> </table>	lead diameter(mm)	load(N)	time(sec)	0.5 < d ≤ 0.8	10	10±1	0.8 < d ≤ 1.25	20	10±1	lead diameter(mm)	load(N)	(kg)	0.5 < d ≤ 0.8	5	0.51	0.8 < d ≤ 1.25	10	1.00	No visible damage
lead diameter(mm)	load(N)	time(sec)																			
0.5 < d ≤ 0.8	10	10±1																			
0.8 < d ≤ 1.25	20	10±1																			
lead diameter(mm)	load(N)	(kg)																			
0.5 < d ≤ 0.8	5	0.51																			
0.8 < d ≤ 1.25	10	1.00																			
3-11	solderability	1) Solder specimen : HG0A or HG3A 2) Solder temp : 235±5°C 3) Dipping time : 2±0.5sec	At least 90% of the circumference of the surface up to the immersed shall be covered with new solder.																		
3-12	Resistance to soldering heat	Temperature of solder shall be 270±5°C Dipping time shall be 3±0.5sec.	1) C: Within ±3% of the value before test 2) No abnormality																		
3-13	Vibration proof	The test shall be conducted for 2 hrs in each direction of any given three directions perpendicular to each other, 6.0hours in total, and 30min before the test is finished, the connection of element shall be investigated.	1) No abnormality 2) No electrical short circuit or disconnection of no less than 0.5ms shall appearance in the element. Stable connecting condition of the element.																		

Q.C PROCESS CONTROL		DESCRIPTION	METALLIZED POLYPROPYLENE FILM & RESISTER CAPACITOR (CMPR)				REVISION DATE	2016. 08. 25.			
SPECIFICATION						CONTROL SPECIFICATION					
SECTION	FLOW	RAWING MATERIAL		M/C & GAUGE	MFG CONDITION	MANAGEMENT CONTROL POINT					
		MATERIAL	TYPE			CATEGORY	CHARACTERISTIC	TIMES/ QTY	MEASUREMENT METHOD	CONTROL METHOD	
WINDING		METALLIZED POLYPROPYLENE FILM	MPP	AUTO ELEMENT WINDING M/C	TEMP. : 25 ± 5°C HUMIDITY : 30-60%	CAPACITANCE ELEMENT STATUS	CAPACITANCE APPEARANCE	PER LOT N = 5	CAPACITANCE METER : EYE VERIFIER CALIPERS	RECORD CHECK SHEET	
PRE-PRESS				AUTO PRE-PRESS MACHINE	PARTS FEEDER & LINEAL FEEDER ADJUSTING	PRESSURE	APPEARANCE		NAKED EYE		
PRESS				HYDRAULIC PRESS M/C SILICON RUBBER	T : 110 ± 5°C F : 40-50kg/CM2 80-100kg/CM2 T : 2-5 MINUTES	TEMP. PRESSURE TIME: QTY	APPEARANCE	THICE PER DAY, EVERY LOT.	THERMOMETER, PRESSURE GAUGE, TIMER, BALANCE.	RECORD CHECK SHEET	
MASKING				TAPING	MASKING M/C	TAPE WIDTH (12, 13, 15, 20MM)	GAP	APPEARANCE	EVERY LOT	NAKED EYE	CHECK
METALLIZON			TIN-ZIN ALLOY (1.60)	TIN-ZIN ALLOY	METALLIZON M/C, DUST COLLECTOR	PRESSURE : 4-6kg/CM2 VOLTAGE : 12-24VDC TIMES : 35-4, 4 TIMES	THICKNESS OF METALLIZON	APPEARANCE	THICE PER DAY	VERIFIER-CALIPERS, STAINLESS PLATE	RECORD CHECK SHEET
DEMASKING					DEMASKING MACHINE, CTN BOX	MOTOR REVOLUTION SPEED : 5-8	APPEARANCE	APPEARANCE	EVERY LOT	NAKED EYE	CHECK
DEBURRING					DEBURRING M/C	REVOLUTION SPEED : 4-5 TIME : 40-60 SECONDS	APPEARANCE	APPEARANCE	EVERY LOT	NAKED EYE	CHECK
LEAD WELDING			LEAD WIRE RESISTER	0.6-0.8MM	AUTO WELDING M/C, NIPPER, BALANCE WEIGHT (400g)	WELDING OUTPUT SET, CYCLE TIME SET, HEAD PRESSURE SET, LEAD CENTER PITCH ADJUST	WELDING OUTPUT, CYCLE, PRESSURE, WELD STRENGTH	LEAD WIRE ATTACHED TENSION	PER LOT 1/5, EVERY CONVERSION 1/5	NAKED EYE, PUSH-PULL GAUGE, BALANCE WEIGHT	RECORD CHECK SHEET
SELF HEALING					AUTOMATIC SELF HEALING MACHINE	1ST CHARGE CONDENSER CAPACITANCE : 4, 6, 12 uF, 1ST FILM 0.4 X 50V, 2ND FILM 0.4 X 100V	CAPACITANCE	CAPACITANCE	PER LOT N=5	REC. CHECKER	CHECK
CASE INSERTING			PBT CASE	CASE	AUTOMATIC WELDING / ASSEMBLY MACHINE	3-CASE SUPPLY FEEDER JIG ADJUST & EXCHANGE, ELEMENT TRANSIT LEVEL, DISTANCE ADJUST	LEAD CENTER, CASE CENTER	APPEARANCE	PER LOT	VERIFIER CALIPERS, NAKED EYE, GAUGE	CHECK
PRIMARY EPOXY FILLING			EPOXY RESIN	EPOXY	AUTOMATIC EPOXY INSERTING MACHINE	EPOXY DE-AERATION, NOZZLE SELECTION, RESIN AMOUNT SET	APPEARANCE	APPEARANCE	PER LOT	NAKED EYE	CHECK
DRYING					AUTOMATIC DRYING MACHINE	TEMP : 100°C ± 5°C TIME : 60 MIN	TEMP TIME	APPEARANCE	PER LOT	THERMOMETER, TIMER	CHECK
SECONDARY EPOXY FILLING			EPOXY RESIN	EPOXY	AUTOMATIC EPOXY INSERTING MACHINE	EPOXY DE-AERATION, NOZZLE SELECTION, RESIN AMOUNT SET	APPEARANCE	APPEARANCE	PER LOT	NAKED EYE	CHECK
DRYING					AUTOMATIC DRYING MACHINE	TEMP : 100°C ± 5°C TIME : 60 MIN	TEMP TIME	APPEARANCE	PER LOT	THERMOMETER, TIMER	CHECK
APPEARANCE INSPECTION					LIMITED SAMPLE		PIN WIRE, EPOXY ATTACH, PRO-TURBULENCE	APPEARANCE	TOTAL QTY	NAKED EYE	RECORD CHECK, PALETO & HISTOGRAM
AUTO MARKING			INK	INK	AUTO MARKING PRINT M/C	TYPE, SPEC, VOLTAGE, TOLERANCE, MFG DATE	MARKING CONDITION	INDICATION	TOTAL QTY	NAKED EYE	CHECK
ELECTRICAL INSPECTION					AUTO SORTING M/C AB-RES(RHMAN) YCS-810-PS-M	Ω : 100 Ω IV : 1V IR : 1R C : 100 pF	Ω : 100 Ω IV : 1V IR : 1R C : 100 pF	TOTAL QTY	AUTO SORTING	RECORD CHECK, PALETO & HISTOGRAM	
PACKING			POLY BAG TUBER BOX			OUT QTY : 100-500 S/TQ TY : 100-500	DIMENSION, QTY, PACKING CONDITION	DIMENSION	PER LOT N=5 ALL LOT, TOTAL QTY	VISCOSIMETER, BALANCE, EYE INSPECTION	CHECK, LABEL
FINAL INSPECTION					DIMENSION, IV, IR, C, 100 pF	DIMENSION, IV, IR, C, 100 pF	AQL-0.65% AQL-0.65% AQL-0.65% AQL-0.65% AQL-0.65%	VERIFIER CALIPERS, PUNCHER TESTER, IR METER, C METER, REC. CHECKER	RECORD, FINAL INSPECTION SHEET, PC		

DIMENSION(85 °C CMPR)

[STYLE]



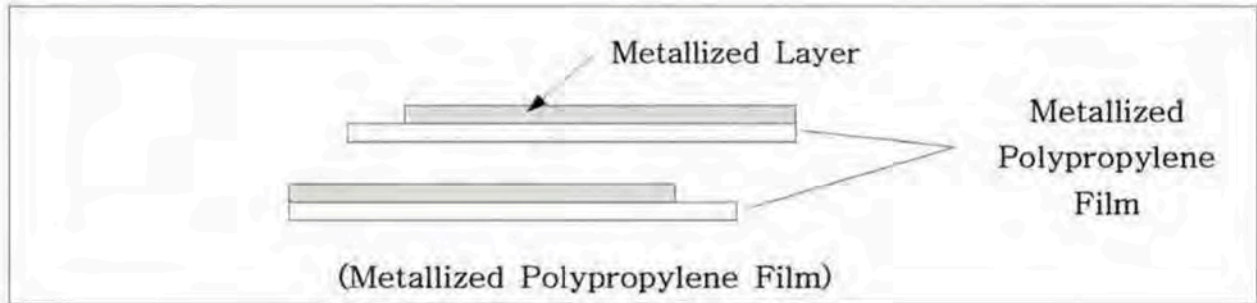
* Forming pitch and lead length dimension are subject to change customers request

CODE NO. Designation

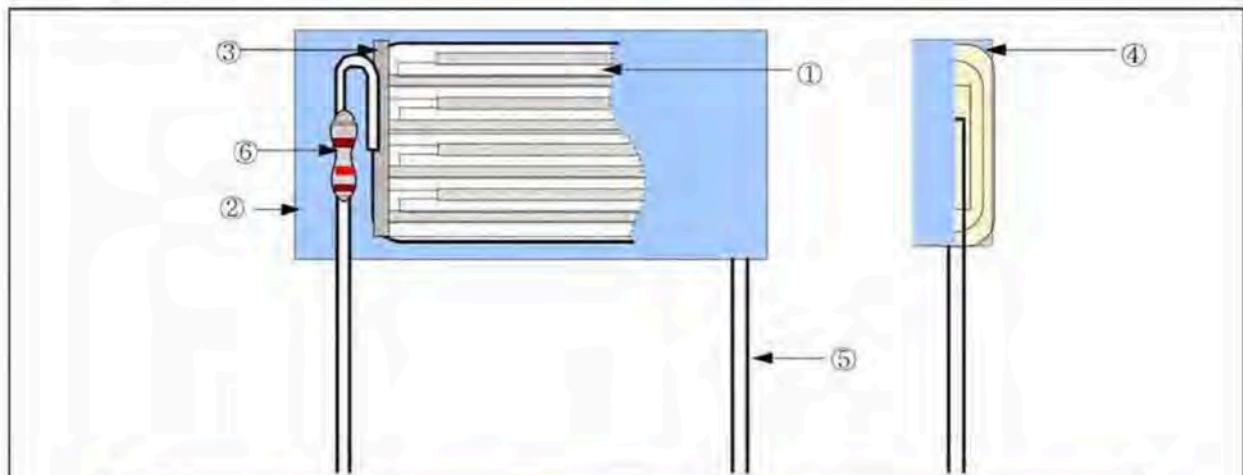
CMPR	AC250V	103	K	+120ΩK	15	S	
							[Lead type] S :Straight C :Straight Cutting
							[Lead Pitch] : 15.0mm
							[Resistor] : 120Ω ± 10%
							[Capacitance Tolerance]: K(± 10%)
							[Capacitance Value] : 0.1μf
							[Rated Voltage] :250VAC
							[Capacitor's type name]: CMPR X2- C-R CAPACITOR

CONSTRUCTION				DR-AWN	CH-ECKED	APPR-OVED	1/1
DEPT	Q.C DEPT	ENACTMENT	16. 08. 25.		REVISION		
SUB	CMPR capacitor				REVISION		
					REVISION		

♣ Section View



♣ Construction



NO.	Type	Quantity	Material	Production process
1	Electrode	1	Metallized polypropylene film	winding
2	CASE	1	PLASTIC CASE (UL 94V-0)	CASE INSERTING
3	Solder (Pb-Free)	2	Tin-Zn Alloy	Spray
4	FILLING	1	EPOXY RESIN (UL 94V-0)	EPOXY FILLING
5	Lead - wire (Pb-Free)	2	Lead-wire	spot-welding
6	CARBON RESISTOR	1	0.5W or 1.0W 120Ω	spot-welding

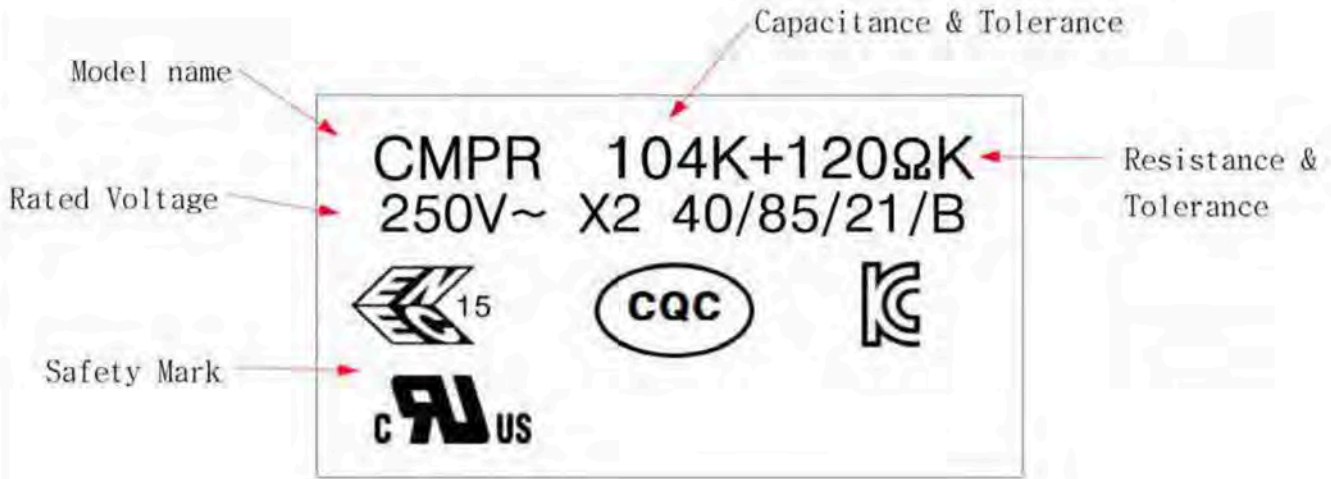
MARKING X₂-CAP (CMPR TYPE)

DRAWN

CHEC
-KED

APPR
-OVED

1
1



Climatic Category, flammability category

40 / 85 / 21



(DEPT)

Q.A

(ENACTMENT)

16. 08. 25.

REVISION 1

SUB

PACKING STANDARD SPEC.

REVISION 2

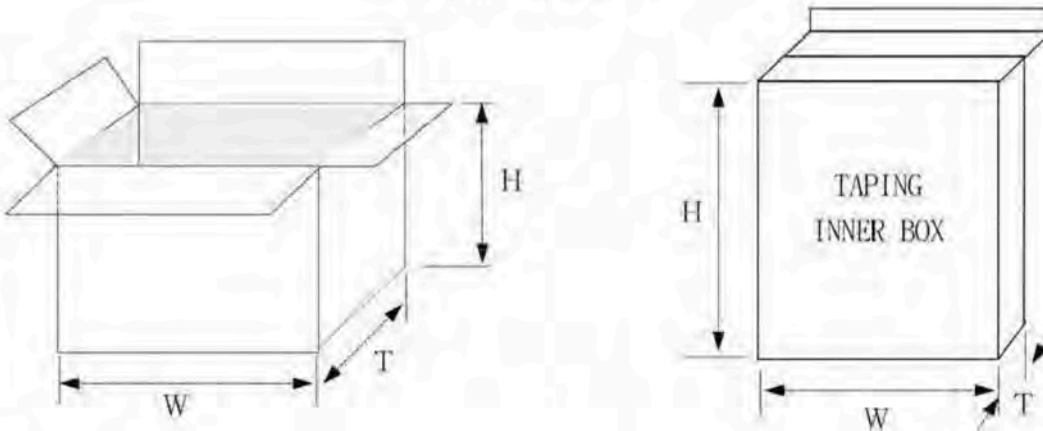
REVISION 3

1. SCOPE

This standard specifies film capacitors for packing standard.

2. PACKING

[BOX TYPE]


3. SIZE
3.1 BULK TYPE

ITEMS	SIZE	W(mm)	T(mm)	H(mm)
INNER BOX		350	200	275
OUT BOX		580	220	370

TEST M/C LIST

PART NO	TEST M/C NAME	Holding No.	MAKER	Calibration laboratory	Date or cal
SI-01	LCR METER :4284A	1	Agilent Technologies	Agilent Technologies	15.08.25
SI-02	LCR METER :4263B	7	Agilent Technologies	Agilent Technologies	16.03.26
SI-08	CAPACITANCE COMPATATOR :JK-9B	12	JKS	HCT	16.03.26
SI-20	DIGITAL C CHECKER :AX-325N	5	ADEX	HCT	16.03.26
SI-25	DIGITAL C-Tanδ CHECKER :AX333A	1	ADEX	HCT	16.03.26
SI-26	PUNCTURE TESTER :HPT-50100A	1	HAN IL	HCT	16.03.26
SI-27	PUNCTURE TESTER :SJP-5002	3	SUN JIN	HCT	16.03.26
SI-30	AC VOLTMETER :2013	1	YOKOGAWA	HCT	16.03.26
SI-31	WITHSTANDING VOLTAGE TESTER :TOS8700	1	KIKUSUI	HCT	16.03.26
SI-32	SUPER MEGOHMMETER :SM-5E	2	TOA	HCT	16.03.26
SI-34	SUPER MEGOHMMETER :SM-8215	1	TOA	HCT	16.03.26
SI-37	RLC DIGIBRIDGE :112M	1	SHINWOOD	HCT	16.03.26
SI-40	RLC DIGIBRIDGE :TM7	2	TAE YANG	HCT	16.03.26
SI-41	CAPACITANCE COMPATATOR :JK-1039	1	JKS	HCT	16.03.26
SI-42	RLC DIGIBRIDGE :1689M	1	GenRad	HCT	16.03.26
SI-43	PUNCTURE TESTER AC :ACTV-3000	1	NONE	HCT	16.03.26
SI-44	RLC DIGIBRIDGE :SK-608	1		HCT	16.03.26
SG-01 9]	DIGITAL CALIPERS	11	MITUTOYO	HCT	16.03.26
SG-12 9]	DIGITAL CALIPERS	8	KONEX	HCT	16.03.26
SG-04	DIGITAL MICROMETER	1	MITUTOYO	HCT	16.03.26
SM-01	Constant temp. & humidity chamber	2		HCT	16.03.26
SM-04	THERMOMETER	1	KONICS	HCT	16.03.26