

Lead Forming and Cutting Specifications for Radial Type

Unit: mm

Forming Method	Code	Shape	Dimensions																																																																																																								
Forming Cut (4 ϕ ~ 8 ϕ)	FC		<table border="1"> <thead> <tr> <th>$\phi D \times L$</th> <th>ϕd</th> <th>F</th> <th>F'</th> <th>H</th> </tr> </thead> <tbody> <tr><td>3 x 5</td><td>0.4</td><td>1.0</td><td>5.0</td><td>5.0</td></tr> <tr><td>4 x 5</td><td>0.45</td><td>1.5</td><td>5.0</td><td>5.0</td></tr> <tr><td>5 x 5</td><td>0.45</td><td>2.0</td><td>5.0</td><td>5.0</td></tr> <tr><td>6.3 ~ 8 x 5</td><td>0.45</td><td>2.5</td><td>5.0</td><td>5.0</td></tr> <tr><td>4 x 7</td><td>0.45</td><td>1.5</td><td>5.0</td><td>5.0</td></tr> <tr><td>5 x 7~11</td><td>0.5</td><td>2.0</td><td>5.0</td><td>5.0</td></tr> <tr><td>6.3 x 7 ~ 15</td><td>0.5</td><td>2.5</td><td>5.0</td><td>5.0</td></tr> <tr><td>8 x 7 ~ 9</td><td>0.5</td><td>3.5</td><td>5.0</td><td>5.0</td></tr> <tr><td>8 x 11.5 ~ 50</td><td>0.6</td><td>3.5</td><td>5.0</td><td>5.0</td></tr> <tr><td>10</td><td>0.6</td><td>5.0</td><td>---</td><td>4.5</td></tr> <tr><td>12.5</td><td>0.6</td><td>5.0</td><td>---</td><td>4.5</td></tr> <tr><td>16</td><td>0.8</td><td>7.5</td><td>---</td><td>4.5</td></tr> <tr><td>18</td><td>0.8</td><td>7.5</td><td>---</td><td>4.5</td></tr> <tr><td>22</td><td>1.0</td><td>10.0</td><td>---</td><td>4.5</td></tr> <tr><td>25</td><td>1.0</td><td>12.5</td><td>---</td><td>4.5</td></tr> </tbody> </table>	$\phi D \times L$	ϕd	F	F'	H	3 x 5	0.4	1.0	5.0	5.0	4 x 5	0.45	1.5	5.0	5.0	5 x 5	0.45	2.0	5.0	5.0	6.3 ~ 8 x 5	0.45	2.5	5.0	5.0	4 x 7	0.45	1.5	5.0	5.0	5 x 7~11	0.5	2.0	5.0	5.0	6.3 x 7 ~ 15	0.5	2.5	5.0	5.0	8 x 7 ~ 9	0.5	3.5	5.0	5.0	8 x 11.5 ~ 50	0.6	3.5	5.0	5.0	10	0.6	5.0	---	4.5	12.5	0.6	5.0	---	4.5	16	0.8	7.5	---	4.5	18	0.8	7.5	---	4.5	22	1.0	10.0	---	4.5	25	1.0	12.5	---	4.5																								
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All product specifications in the catalog are subject to change without notice. (CAT. 2017E1)