



# PRODUCT SPECIFICATION

**PRODUCT:** CERAMIC DISC CAPACITOR  
SAFETY RECOGNIZED

**TYPE:** AH SERIES

**CUSTOMER:** \_\_\_\_\_

**DOC. NO.:** POE-D10-00-E-15

**APPROVED BY CUSTOMER**



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SAFETY STANDARDS REGULATED, REINFORCED INSULATION TYPE, AH SERIES	Ver: 15	

## 1. Part number for SAP system:

(Ex.)    YU    0    AH    472    M    13    0    L    20    C    0    H  
              (1)    (2)-1    (2)-1    (3)        (4)    (5)    (6)    (7)    (8)    (9)    (10)    (11)

(1)Temperature characteristic (identified code)

CODE	CH(NP0)	SL	YP (Y5P)	YV(Y5V)	YU (Y5U)
Cap. Change	0±60PPM/°C	-1000~+350PPM/°C (+20°C~+85°C)	±10%	-80% ~ +30%	-55% to +20%

(2)-1 Rated voltage(identified by 1-figure code) : 0= X1:400V~/Y1:250V~, 1=X1:400V~/Y1:400V~

(2)-1 Type(identified by 2-figure code) : AH

(3)Capacitance (identified by 3-figure code):EX.221=220pF

(4)Capacitance tolerance (identified by code): C:±0.25pF,D:±0.5pF,J:±5%,K:±10%,M:±20%

(5)Nominal body diameter dimension (identified by 2-figure code): 06--Dmax7.0mm, 07--Dmax8.0mm...

(6)Internal code: 0--Normal, other code--Special control

(7)Lead Style : Refer to “2. Mechanical”.

(8)Packing mode and lead length (identified by 2-figure code)

Taping Code	Description
AM	Ammo box and product pitch : 25.4 mm

Bulk Code	Description
3E	Lead length : 3.5mm
04	Lead length : 4.0mm
4E	Lead length : 4.5mm
20	Lead length : 20mm

(9)Length tolerance

Code	Description
A	±0.5 mm (only for kink lead type)
B	±1.0 mm
C	Min.
D	Taping special purpose

(10)Pitch

Code	Description
0	10±1 mm
A	10±0.5 mm

(11)Epoxy Resin Code

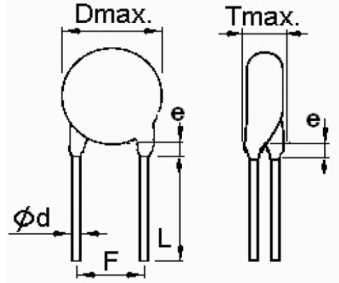
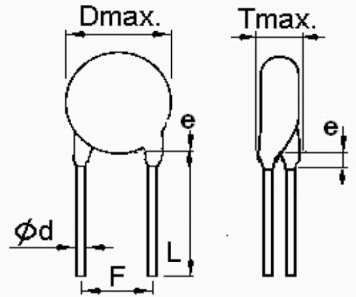
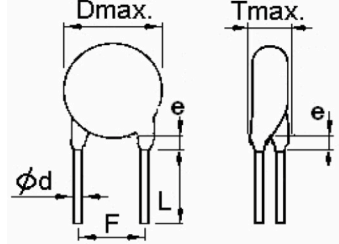
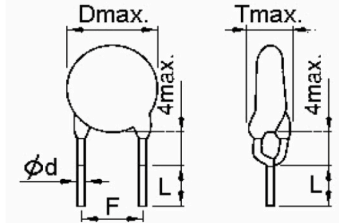
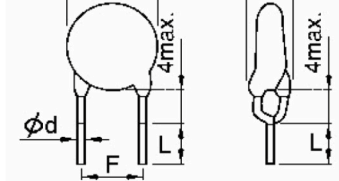
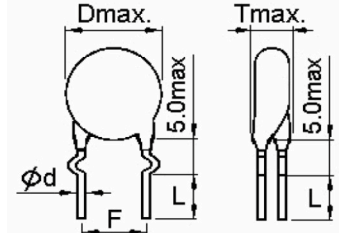
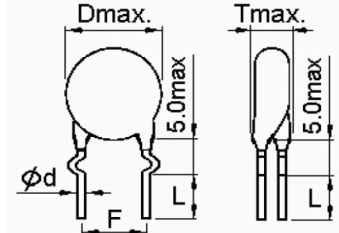
Code	Description
B	Pb free, Epoxy Resin
H	Halogen and Pb free, epoxy resin.

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## 2. Mechanical:

Encapsulation : Epoxy resin, flammability UL94 V-0

Available lead code (unit: mm):

Lead type	SAP P/N (13-17)digits	Pitch (F)	Lead Length (L)	Packing	Lead Configuration
Lead style : L Type L Straight long lead	L20C0	$10 \pm 1.0$	20 min.	Bulk	
Lead style : B Type B Straight long lead	BAMD0	$10 \pm 1.0$	Refer to "4. Taping format"	Tap. Ammo	
Lead style : L Type L Straight short lead	L03B0	$10 \pm 1.0$	$3.0 \pm 1.0$	Bulk	
	L4EB0	$10 \pm 1.0$	$4.5 \pm 1.0$		
	L05B0	$10 \pm 1.0$	$5.0 \pm 1.0$		
Lead style : D Type D Vertical kink lead	D3EA0	$10 \pm 1.0$	$3.5 \pm 0.5$	Bulk	
	D04A0	$10 \pm 1.0$	$4.0 \pm 0.5$		
	DAMD0	$10 \pm 1.0$	Refer to "4. Taping format"	Tap. Ammo	
Lead style : X Type X Outside kink lead	X3EA0	$10 \pm 1.0$	$3.5 \pm 0.5$	Bulk	
	X04A0	$10 \pm 1.0$	$4.0 \pm 0.5$		
	X05B0	$10 \pm 1.0$	$5.0 \pm 1.0$		
	XAMD0	$10 \pm 1.0$	Refer to "4. Taping format"	Tap. Ammo	

\* Lead diameter Φd: 0.55 +/-0.05mm

\*e (Coating **extension** on leads): 3.0mm Max for straight lead style, not exceed the kink for kink lead.

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### 3. Part numbering/T.C/Capacitance/ Tolerance/Diameter :

#### 3.1 Normal parts:

SAP P/N	T.C.	Capacitance(pF)	Tolerance	Dimension (unit:mm)			
				D(max.)	T(max.)	F	Φd
CH*AH***C060*	CH(N P0)	2, 3,4, 5(pF)	±0.25pF	7.0	5.0	10±1	0.55+/-0.05
SL*AH***J060*	SL*	10,12,15,18,20,22,24, 27,30,33, 36, 39(pF)	±5%	7.0			
SL*AH***J070*		47,50,51, 56,62(pF)		8.0			
SL*AH***J080*		68,75(pF)		9.0			
SL*AH***J090*		82,100(pF)		10.0			
YP*AH101K060*		Y5P		100 pF			
YP*AH151K060*	150 pF		7.0				
YP*AH221K060*	220 pF		7.0				
YP*AH331K060*	330 pF		7.0				
YP*AH471K070*	470 pF		8.0				
YP*AH561K080*	560 pF		9.0				
YP*AH681K080*	680 pF		9.0				
YP*AH102K100*	1000 pF		11.0				
YU*AH681M060*	Y5U	680 pF	±20%	7.0	5.0	10±1	0.55+/-0.05
YU*AH102M070*		1000 pF		8.0			
YU*AH152M080*		1500 pF		9.0			
YU*AH222M090*		2200 pF		10.0			
YU*AH332M110*		3300 pF		12.0			
YU*AH392M120*		3900 pF		13.0			
YU*AH472M130*		4700 pF		14.0			
YV*AH102M060*	Y5V	1000pF		7.0	5.5		
YV*AH152M070*		1500pF		8.0			
YV*AH222M080*		2200pF		9.0			
YV*AH332M100*		3300pF		11.0			
YV*AH472M110*		4700pF		12.0			

- The minimum thickness of coating (reinforced insulation) is 0.4mm.

#### 3.2 Special design parts:

Part Number	Temp. Char.	Cap.(pF)	Tol.	Dimension (mm)			
				D(max.)	T (max.)	F	Wire Dia. (φd)
YP *AH101K06S*	Y5P	100	±10%	7.0	6.0	10±1	0.55+/-0.05
YP *AH151K06S*		150		7.0			
YP *AH221K06S*		220		7.0			
YP *AH331K07S*		330		8.0			
YP *AH471K08S*		470		9.0			
YP *AH681K09S*		680		10.0			
YP *AH102K11S*		1000		12.0			
YU*AH681M07S*	Y5U	680	±20%	8.0	6.0	10±1	0.55+/-0.05
YU*AH102M07S*		1000		8.0			
YU*AH152M08S*		1500		9.0			
YU*AH222M09S*		2200		10.0			
YU*AH332M11S*		3300		12.0			
YU*AH392M12S*		3900		14.0			
YU*AH472M13S*		4700		14.0			

- The special parts only improve surge withstanding, but can't independently be used in protecting application against surges.

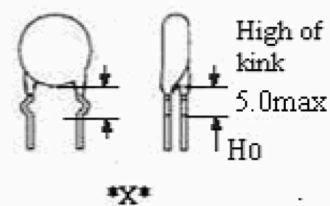
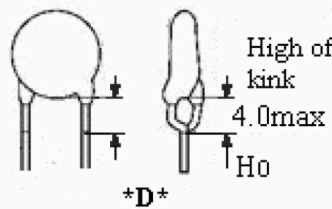
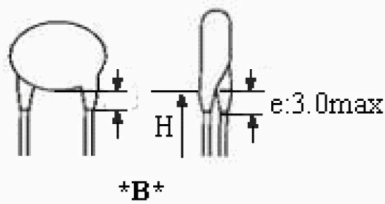
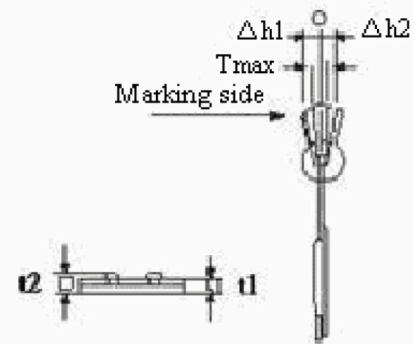
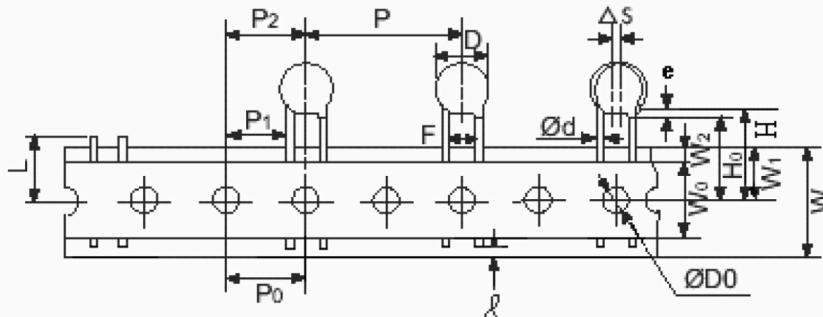


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## 4. Taping Format:

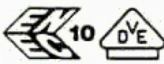
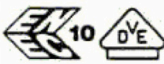








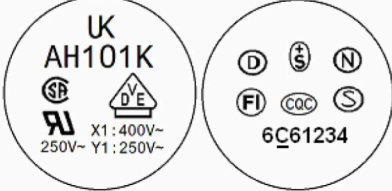
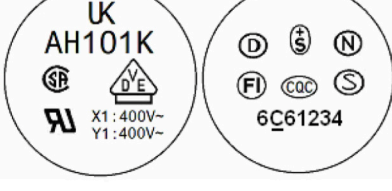
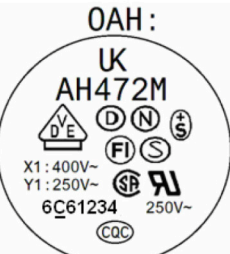
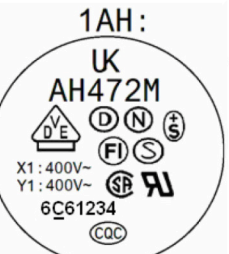
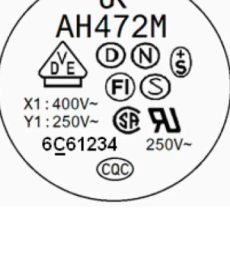


- 25.4mm pitch/lead spacing 10.0mm taping

Lead Code: **\*BAMD0** & **\*DAMD0** & **\*XAMD0**


POE Part Number		*BAMD0 / *DAMD0 / *XAMD0
Item	Symbol	Dimensions(mm)
Pitch of component	P	25.4 ± 2
Pitch of sprocket	P0	12.7 ± 0.3
Lead spacing	F	10.0 ± 1.0
Length from hole center to component center	P2	12.7 ± 1.5
Length from hole center to lead	P1	7.7 ± 1.5
Body diameter	D	See the “3. Part numbering/T.C/Capacitance/ Tolerance/Diameter”
Deviation along tape, left or right	ΔS	0 ± 2.0
Carrier tape width	W	18.0 +1/-0.5
Position of sprocket hole	W1	9.0 ± 0.5
Lead distance between the kink and center of sprocket hole	H0	18.0 +2.0/-0 (For: *DAMD0 & *XAMD0)
Lead distance between the bottom of body and the center of sprocket hole	H	20.0+1.5/-1.0 (For: *BAMD0)
Length from the terminal of the lead wire to the edge of carrier tape	l	2.0min (or the end of lead wire may be inside the hole-down tape.)
Diameter of sprocket hole	D0	4.0 ± 0.2
Lead diameter	φd	0.55 ±0.05
Total tape thickness	t1	0.6 ± 0.3
Total thickness, tape and lead wire	t2	1.5 max.
Deviation across tape	Δh1	2.0 max.
	Δh2	2.0 max
Portion to cut in case of defect	L	11.0 max.
Hole-down tape width	W0	8.0 min
Hole-down tape distortion	W2	1.5 ± 1.5
Coating extension on leads	e	3.0mm max for straight lead style; Not exceed the kink leads for kink lead.
Body thickness	T	See the “3. Part numbering/T.C/Capacitance/ Tolerance/Diameter”

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## 5. Marking:

1.Type Designation	<b>AH</b>		
2.Nominal Capacitance	Identified by 3-Figure Code. Ex. 47pF→"47" , 470pF→"471"		
3.Capacitance Tolerance	C:±0.25pF,D:±0.5pF,J:±5%,K:±10%,M:±20%		
4.Company Name Code(Trade mark)	<b>UK</b>		
5. Products ID	Abbreviation ex.: <b>Manufacture year:</b> ← <b>6 C</b> 6 1234 → <b>Last 4 digits of lot no.</b> 5:2015 6:2016 7:2017 ... <b>Manufacture month:</b> 1:January 2:February ... 9:September O:October N:November D:December  <b>Epoxy resin code:</b> " _ ": Halogen and Pb free epoxy resin (For the last code "H" and "B" of SAP P/N) <b>Manufacture:</b> C:Pan overseas (Guangzhou)		
6.Approved Monogram:	 IEC 60384-14 Class Code : X1 : 400V~ , Y1 : 250V~ or 400V~		
(1) VDE approval mark		(6) DEMKO approval mark	
(2) UL approval mark		(7) FIMKO approval mark	
(3) CSA approval mark		(8) SEV approval mark	
(4) SEMKO approval mark		(9) CQC approval mark	
(5) NEMKO approval mark			
<b>Normal marking</b>		<b>YP*AH102K***** (Special marking)</b>	
<b>Two sides</b> (for SAP part number 10-11 digits ≤ "07" products)		<b>One side</b> (for SAP part number 10-11 digits ≥ "08" products)	
0AH:  1AH: 		0AH:  1AH:  1AH: 	
		0AH	
		1AH	

\* Marking by the laser.

\* "C" : Marked with code " \_ " stand for Halogen and Pb free epoxy resin.

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## 6. Scope:

THIS SPECIFICATION APPLIES TO CERAMIC INSULATED CAPACITORS DISK TYPE USED IN ELECTRONIC EQUIPMENT.

### 6.1 Applicable safety standard

This specification applies to the VDE, SEV, SEMKO, FIMKO, NEMKO, DEMKO, KTL, UL, CSA approved ceramic capacitors disc type for antenna coupling, line-by-pass and across-the-line. X1, Y1 capacitor based on IEC384-14. "UL, CSA recognized capacitor for across-the-line, line-by-pass" and antenna-isolation.

### 6.2 Safety standards approval and recognized no.

Safety Standard	Standard No.	Subclass	w.v.
UL	ANSI/UL 60384-14:2009	X1	400VAC
		Y1	250VAC/400VAC
CSA	CAN/CSA E60384-14:2009	X1	400VAC
		Y1	250VAC/400VAC
VDE (ENEC)	EN 60384-14:2013 IEC60384-14:2013	X1	400VAC
		Y1	250VAC/400VAC
SEV	IEC60384-14:2013	X1	400VAC
		Y1	250VAC/400VAC
SEMKO	EN 60384-14:2013	X1	400VAC
		Y1	250VAC/400VAC
FIMKO	EN 60384-14:2013	X1	400VAC
		Y1	250VAC/400VAC
NEMKO	EN 60384-14:2013	X1	400VAC
		Y1	250VAC/400VAC
DEMKO	EN 60384-14:2013	X1	400VAC
		Y1	250VAC/400VAC
CQC	GB/T 14472-1998	X1:400VAC /Y1:400VAC	
		X1:400VAC /Y1:250VAC	
KTL	K60384-14:2006	X1	400VAC
		Y1	250VAC
		Y1	400VAC



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## 7. Specification and test method:

7.1 Operating Temperature Range: -40 to +125°C

7.2 Test condition:

Test and measurement shall be made at the standard condition. (temperature 15~35°C, relative humidity 45~75% and atmospheric pressure 860~1060hpa). Unless otherwise specified herein.

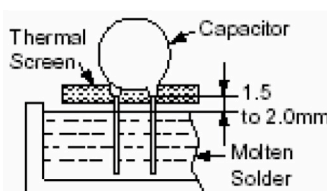
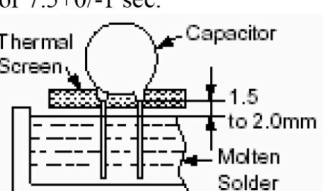
If doubt occurred on the value of measurement, and measurement was requested by customer capacitors shall be measured at the reference condition. (temperature 20±2°C or 25 ± 2°C, relative humidity 60~70% and atmospheric pressure 860~1060hpa.)

7.3 Performance:

No	Items		Performance	Testing method												
7.3.1	Appearance And dimension		The appearance and dimension shall be as given in section 3.	Visual check.												
7.3.2	Marking		The marking shall be easily legible. (As given section 5)	Visual check.												
7.3.3	Dielectric Strength	Between terminals	No failure.	The capacitors shall not be damage when AC4000V (rms.) are applied between the lead wires for 60sec. (Charge/Discharge current □ 50mA.)												
		Body Insulation	No failure.	First. The terminals of the capacitor shall be closely wrapped around the body of the capacitor distance of about 3 to 4mm from each terminal. Then, the capacitor shall be inserted into a container filled with metal balls of about 1 mm diameter. Finally, AC4000V (rms.) is applied for 60sec between the capacitor lead wires and metal balls. (Charge/Discharge current □ 50mA.)												
7.3.4	Insulation Resistance	Between terminals	10000MΩ or more.	The insulation resistance shall be measured with DC500±50V within 60±5sec of charging.												
7.3.5	Capacitance		Within specified tolerance.	Y5P&Y5U&Y5V: The capacitance shall be measured at 20±2℃ with 1kHz±20% and 5V(rms.) or less. CH&SL: The capacitance shall be measured at 25℃ with 1MHz±20% and1.0±0.2Vrms												
7.3.6	Dissipation Factor(tanδ) or Q		Y5P、Y5U：D.F.≤2.5% Y5V：D.F.≤5.0% CH&SL： 30pF&above:≥1000 Below 30PF:≥400+20×C													
7.3.7	Temperature Characteristic		Char.	The capacitance measurement shall be made at each step specified in Table 1. Table 1 <table><tr><td>Step</td><td>Temperature (℃)</td></tr><tr><td>1</td><td>+20±2</td></tr><tr><td>2</td><td>-25±2</td></tr><tr><td>3</td><td>+20±2</td></tr><tr><td>4</td><td>+85±2</td></tr><tr><td>5</td><td>+20±2</td></tr></table> Pre-treatment: Capacitor shall be stored at 85±2℃ for 1hour, then placed at ※ <sup>1</sup> room condition for 24±2hours before measurements.	Step	Temperature (℃)	1	+20±2	2	-25±2	3	+20±2	4	+85±2	5	+20±2
			Step		Temperature (℃)											
			1		+20±2											
			2		-25±2											
			3		+20±2											
			4		+85±2											
5	+20±2															
Capacitance Change																
Y5P	Within ±10%															
Y5U	Within ± <sup>20</sup> <sub>55</sub> %															
Y5V	Within -80~+30%															
CH	0±60ppm/℃															
SL	-1000~+350 ppm/℃ (+20℃~+85℃)															
7.3.8	Solderability of Leads		Lead wire should be soldered with uniform coating on the axial direction over 3/4 of the circumferential direction.	The lead wire of capacitor should be dipped into molten solder for 5 ± 0.5 sec. The depth of immersion is up to about 1.5 to 2.0 mm from the root of lead wires. Temp. of solder：Lead Free Solder ( Sn-3Ag-0.5Cu) 245±5℃												

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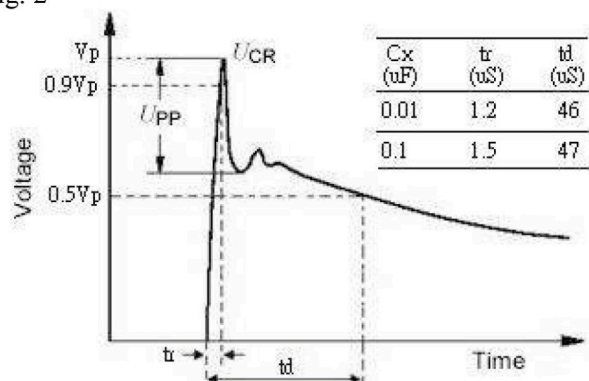
No	Items		Performance	Testing method
7.3.9	Robustness of Terminations	Tensile	Lead wire shall not cut off. Capacitor shall not be broken.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; the tensile force of 10N shall be applied to the termination in the direction of its axis and acting in a direction away from the body of the specimen.
		Bending	Lead wire shall not cut off. Capacitor shall not be broken.	With the termination in its normal position, the specimen is held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is then suspended from the end of the termination. The body of the specimen is then inclined, within a period of 2 to 3sec, through an angle of approximately 90° in the vertical plane and then returned to its initial position over the same period of time; this operation constitutes one bend. One bend immediately followed by a second bend in the opposite direction.
7.3.10	Soldering Effect (Non-Preheat)	Appearance	No marked defect.	<p>As shown in figure, the lead wires should be immersed in solder of <math>350 \pm 10^\circ\text{C}</math> or <math>260 \pm 5^\circ\text{C}</math> up to 1.5 to 2.0 mm from the root of terminal for <math>3.5 \pm 0.5</math> sec ( <math>10 \pm 1</math> sec. for <math>260 \pm 5^\circ\text{C}</math> ).</p>  <p>Pre-treatment: Capacitor shall be stored at <math>85 \pm 2^\circ\text{C}</math> for 1 hour, then placed at <math>^{*1}</math> room condition for <math>24 \pm 2</math> hours before initial measurements.</p> <p>Post-treatment: Capacitor shall be stored for 1 to 2 hours at <math>^{*1}</math> room condition.</p>
		I.R.	1000 MΩ min.	
		Dielectric Strength	Per item 7.3.3	
		Capacitance	Y5P, Y5U, Y5V : Within $\pm 10\%$ SL, CH: Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ , Whichever is large.	
7.3.11	Soldering Effect (On-Preheat)	Appearance	No marked defect.	<p>First the capacitor should be stored at <math>120 \pm 0/-5^\circ\text{C}</math> for 60 <math>\pm 0/-5</math> sec. Then, as in figure, the lead wires should be immersed in solder of <math>260 \pm 0/-5^\circ\text{C}</math> up to 1.5 to 2.0 mm from the root of terminal for <math>7.5 \pm 0/-1</math> sec.</p>  <p>Pre-treatment: Capacitor shall be stored at <math>85 \pm 2^\circ\text{C}</math> for 1 hour, then placed at <math>^{*1}</math> room condition for <math>24 \pm 2</math> hours before initial measurements.</p> <p>Post-treatment: Capacitor shall be stored for 1 to 2 hours at <math>^{*1}</math> room condition.</p>
		I.R.	1000 MΩ min.	
		Dielectric Strength	Per item 7.3.3	
		Capacitance	Y5P, Y5U, Y5V : Within $\pm 10\%$ SL, CH: Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ , Whichever is large.	



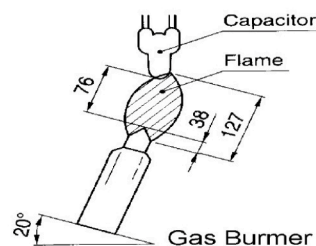
**SAFETY STANDARDS REGULATED, REINFORCED  
INSULATION TYPE, AH SERIES**

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No	Items	Performance	Testing method				
7.3.12	Humidity (Under steady State)	Appearance	No marked defect.				
		Capacitance	Y5P : Within $\pm 10\%$ Y5U : Within $\pm 20\%$ Y5V : Within $\pm 30\%$ SL&CH: Within $\pm 2.5\%$ or $\pm 0.25\text{pF}$ , Whichever is large.				
		D.F.	Y5P,Y5U : 5.0% max. Y5V : 7.5% max.				
		Q	SL&CH: Less than 30pF=> $Q \geq 100 + 10 \times C/3$ More than 30pF=> $Q \geq 200$				
7.3.13	Humidity Loading	I.R.	Y5P&Y5U&Y5V : 3000M $\Omega$ min. SL&CH: 1000M $\Omega$ min.				
		Dielectric Strength	Per Item 7.3.3				
7.3.14	Life	Appearance	No marked defect.				
		Capacitance	Y5P&Y5U&Y5V : Within $\pm 20\%$ SL&CH: Within $\pm 3\%$ or $\pm 0.3\text{pF}$ , Whichever is large.				
		I.R.	3000M $\Omega$ min. SL&CH: 1000M $\Omega$ min.				
		Dielectric Strength	Per Item 7.3 3				
7.3.15	Flame Test	The capacitor flame discontinues as follows.	The capacitor shall be subjected to applied for 15 sec and then removed for 15 sec until 5 cycles.				
		<table><tr><th>Cycle</th><th>Time</th></tr><tr><td>1~4</td><td>30sec max.</td></tr><tr><td>5</td><td>60sec max.</td></tr></table>	Cycle	Time	1~4	30sec max.	5
Cycle	Time						
1~4	30sec max.						
5	60sec max.						



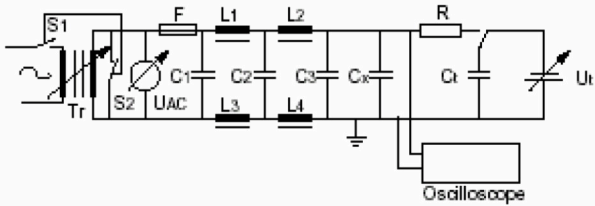
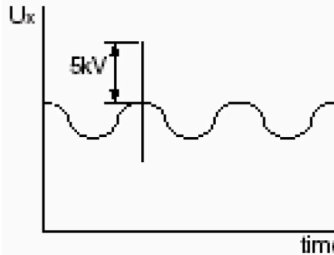
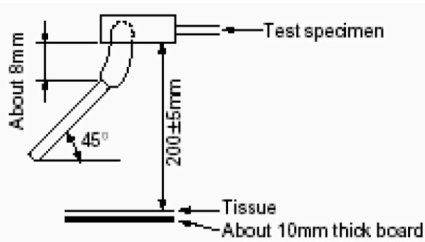
The specimen capacitors are placed in a circulating air oven for a period of 1000 hours. The air in the oven is maintained at a temperature of 125±3°C. Throughout the test, the capacitors are subjected to an AC425Vrms.(for 0AH type) or AC680Vrms.(for 1AH type) alternating voltage of mains frequency, except that once each hour the voltage is increased to AC1000V(rms.) for 0.1 sec.



(unit: mm)

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INSULATION TYPE, AH SERIES**

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No	Items		Performance	Testing method																																			
7.3.16	Active Flammability		The cheesecloth shall not be on fire.	<p>The specimens shall be individually wrapped in at least one but more than two complete layers of cheesecloth. The specimens shall be subjected to 20 discharges. The interval between successive discharges shall be 5 sec. The UAC shall be maintained for 2 min after the last discharge.</p> <p>Fig. 6</p>  <p>C1,2 : <math>1\mu F \pm 10\%</math>      L1 to 4 : <math>1.5mH \pm 20\%</math> C3 : <math>0.033\mu F \pm 5\%</math> 10kV      16A Rod core choke Ct : <math>3\mu F \pm 5\%</math> 10kV      R : <math>100\Omega \pm 2\%</math> Cx : Capacitor under test      UAC : <math>U_R \pm 5\%</math> F : Fuse, Rated 10A      UR : Rated Voltage Ut : Voltage applied to Ct</p> 																																			
7.3.17	Passive Flammability		The burning time shall not be exceeded the time 30 sec. The tissue paper shall not ignite.	<p>The capacitor under test shall be held in the position which best promotes burning. Each specimen shall only be exposed once to flame. Time of exposure to flame: 30sec.</p> <p>Length of flame : <math>12 \pm 1mm</math> Gas burner : Length 35mm min. Inside Dia. : <math>0.5 \pm 0.1mm</math> Outside Dia. : 0.9mm max. Gas : Butane gas Purity 95% min.</p> <p>Fig. 7</p> 																																			
7.3.18	Temperature Cycle	<table><tr><td colspan="2">Appearance</td><td>No marked defect</td></tr><tr><td>Char.</td><td>Cap. Change</td><td>DF / Q</td></tr><tr><td>SL, CH</td><td><math>\leq \pm 5\%</math></td><td><math>Q \geq 275 + 5/2C</math> (C &lt; 30pF) <math>Q \geq 350</math> (C <math>\geq</math> 30pF)</td></tr><tr><td>Y5P</td><td><math>\leq \pm 10\%</math></td><td>DF <math>\leq</math> 5.0%</td></tr><tr><td>Y5U &amp; Y5V</td><td><math>\leq \pm 20\%</math></td><td>DF <math>\leq</math> 7.5%</td></tr><tr><td colspan="2">I.R.</td><td>3000M<math>\Omega</math> min.</td></tr><tr><td colspan="2">Dielectric strength</td><td>Per Item 7.3.3</td></tr></table>	Appearance		No marked defect	Char.	Cap. Change	DF / Q	SL, CH	$\leq \pm 5\%$	$Q \geq 275 + 5/2C$ (C < 30pF) $Q \geq 350$ (C $\geq$ 30pF)	Y5P	$\leq \pm 10\%$	DF $\leq$ 5.0%	Y5U & Y5V	$\leq \pm 20\%$	DF $\leq$ 7.5%	I.R.		3000M $\Omega$ min.	Dielectric strength		Per Item 7.3.3	<p>The capacitor should be subjected to 5 temperature cycles, &lt;Temperature Cycle time: 5cycles&gt;</p> <table><tr><th>Step</th><th>Temperature(°C)</th><th>Time(min)</th></tr><tr><td>1</td><td>-40+0/-3</td><td>30</td></tr><tr><td>2</td><td>Room temp.</td><td>3</td></tr><tr><td>3</td><td>125+3/-0</td><td>30</td></tr><tr><td>4</td><td>Room temp.</td><td>3</td></tr></table> <p>Pre-treatment: Capacitor shall be stored at <math>85 \pm 2^\circ C</math> for 1hour. then placed at <sup>*</sup>1room condition for 24±2hours.</p> <p>Post-treatment: Capacitor shall be stored for 1 to 2hours at <sup>*</sup>1room condition.</p>	Step	Temperature(°C)	Time(min)	1	-40+0/-3	30	2	Room temp.	3	3	125+3/-0	30	4	Room temp.	3
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